

Appl. No. 10/616,430
Amdt. dated 11/10/04
Reply to Office Action of 8/10/04

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Please cancel Claims 1-23 and 32-34 without prejudice or disclaimer thereto.

Claims 1-23 (Cancelled)

24. (currently amended) A method for making a necked laminate comprising:

- a. providing a non-elastic neckable material;
- b. providing a non-elastic film layer;
- c. attaching said non-elastic neckable material to said non-elastic film to form a laminate;
and
- d. stretching said laminate in a first dimension to neck said laminate in a dimension
perpendicular to said first dimension,

such that said striated rugosities are formed in said non-elastic film layer in said ~~perpendicular~~ first
dimension.

25. (original) The method of claim 24, further comprising partially stretching said non-elastic film
layer prior to formation of the laminate to render said film layer in the laminate breathable.

26. (original) The method of claim 25, wherein said non-elastic film layer contains from about 20%
to about 45% by volume of filler.

27. (original) The method of claim 25, wherein said laminate has a WVTR of at least about 1000
g/m²/24 hours.

28. (original) The method of claim 24, further comprising heating said laminate.

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29. (original) The method of claim 24, wherein said step of attaching comprises adhesive bonding, thermal point bonding, point bonding, or sonic welding.

30. (original) The method of claim 29, wherein said step of attaching is adhesive bonding.

31. (currently amended) The ~~necked laminate~~ method of claim 24, wherein said laminate is stretched to about 1.2 to about 1.6 times its original length.

Claims 32-34 (Cancelled)

32. (new) A method for making a necked laminate comprising:

- a. providing a non-elastic neckable material;
- b. providing a non-elastic film layer;
- c. attaching said non-elastic neckable material to said non-elastic film to form a laminate;
and
- d. stretching said laminate in a longitudinal dimension to neck said laminate in a transverse dimension,

such that said striated rugosities are formed in said non-elastic film layer in said longitudinal dimension.

33. (new claim) The method of claim 32, further comprising partially stretching said non-elastic film layer prior to formation of the laminate to render said film layer in the laminate breathable.

34. (new claim) The method of claim 32, wherein said non-elastic film layer contains from about 20% to about 45% by volume of filler.

35. (new claim) The method of claim 32, wherein said laminate has a WVTR of at least about 1000 g/m²/24 hours.

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36. (new claim) The method of claim 32, further comprising heating said laminate.
37. (new claim) The method of claim 32, wherein said step of attaching comprises adhesive bonding, thermal point bonding, point bonding, or sonic welding.
38. (new claim) The method of claim 32, wherein said step of attaching is adhesive bonding.
39. (new claim) The method of claim 32, wherein said laminate is stretched to about 1.2 to about 1.6 times its original length.